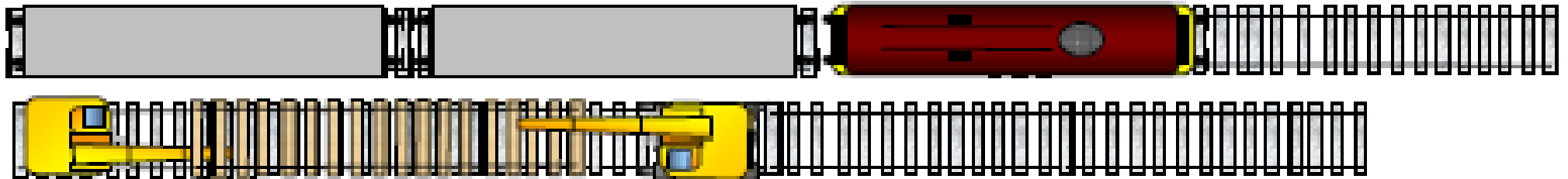
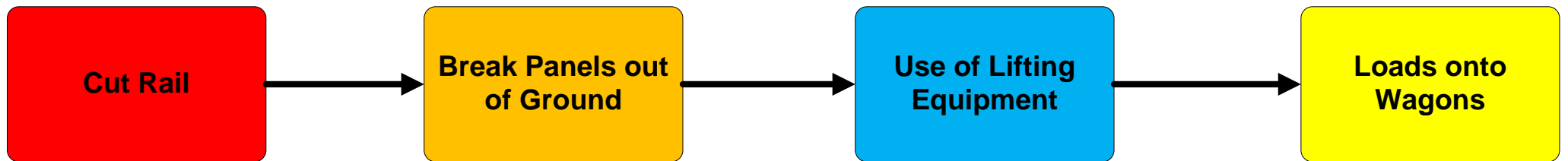
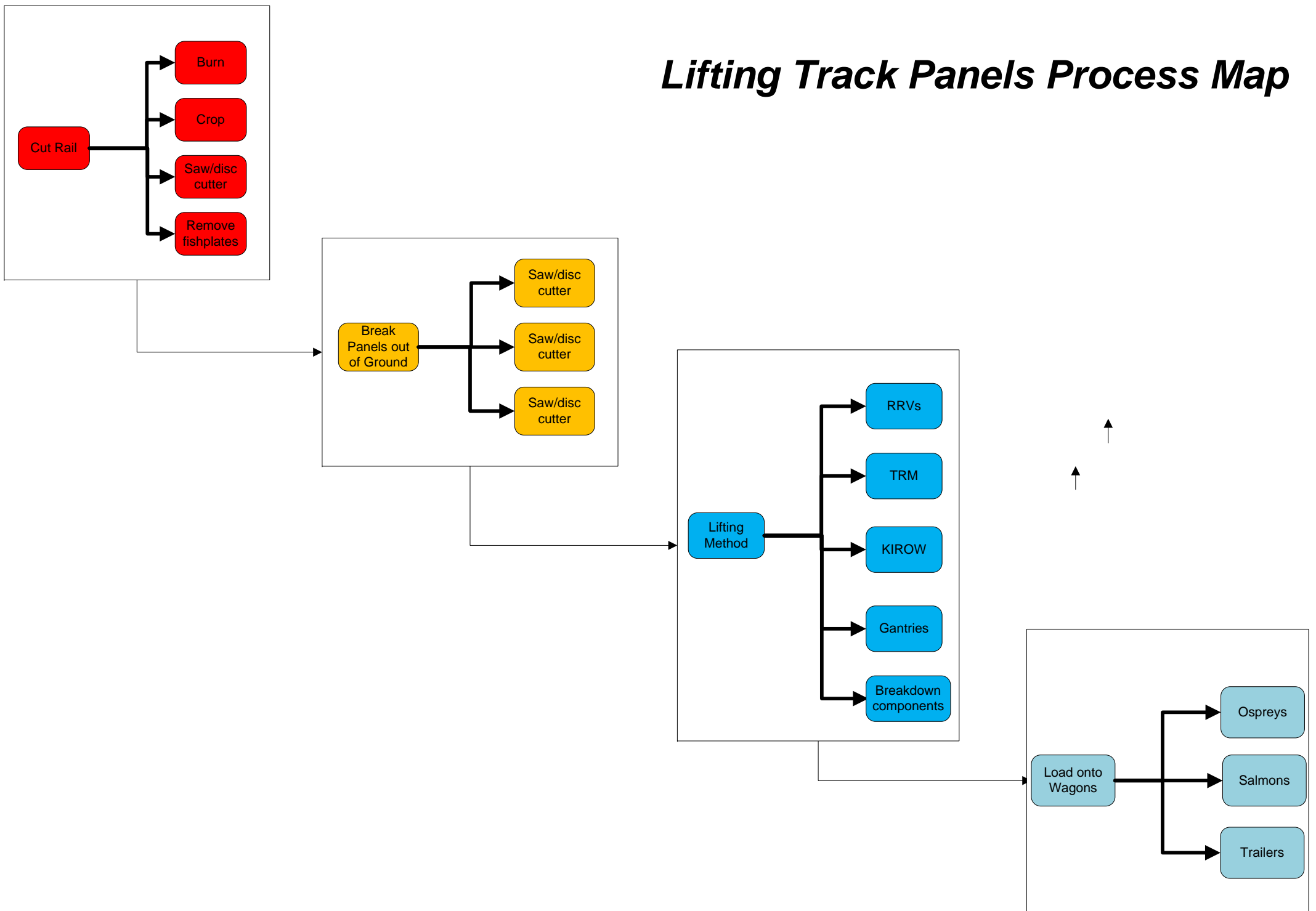


# ***Lifting Track Panels Process Map - Overview***



*TLWG – Sub Group*

# *Lifting Track Panels Process Map*



# **Cut Rails**

## ***Method 1 – Burn Rails***

**Advantages:** Quick.

**Disadvantages:** Hot work, control, verticality, gas, transporting sometimes not cut right through, bottles, manual handling.

## ***Method 2 – Crop Rails***

**Advantages:** Quick.

**Disadvantages:** Cost of extra Plant, lack of accuracy of cut, heavy (cropper)

## ***Method 3 – Saw/Disc Cutter***

**Advantages:** Light weight.

**Disadvantages:** Slow, first panel has to be burnt

## ***Method 4 – Remove Fishplates***

**Advantages:** Quick.

**Disadvantages:** Limited to jointed track

# Remove Panels from the Ground

## *Method 1 – Jacks*

**Advantages:** Light weight, low cost, greater lift force, failsafe

**Disadvantages:** Transportation, safe working – injuries to hands, misuse.

## *Method 2 – Lifter/Slewer*

**Advantages:** Self propelled.

**Disadvantages:** Cost, craned onto site, unconsolidated ballast if on same line

## *Method 3 – Panel Grabs*

**Advantages:** Supplied for process – not additional

**Disadvantages:** Risk of overloading, failure of lifting accessories,

Note: Breakout Load Unknown - compliance with LOLER difficult to demonstrate

# Lifting Method - RRVs

## *Method 1 – One in the dig one on track*

**Advantages:** Improved reach of machine in the dig

**Disadvantages:** Reduced machine stability of machine off-track driving over uneven beds

## *Method 2 – Both On Track*

**Advantages:** Maximum machine stability.

**Disadvantages:** Radius influenced by track interval.

## *Method 3 – One in the dig and one straddling\**

**Advantages:** Improved reach of both machines

**Disadvantages:** Reduced machine stability. Tyre damage in high cant areas. Travelling over uneven beds/sleepers

## *Method 4 – Both straddling\**

**Advantages:** Improved reach of both machines

**Disadvantages:** Reduced machine stability. Tyre damage in high cant areas. Travelling over uneven beds/sleepers

*\* exceeds sleeper point loading (NR/L2/RMVP/0206)*

# Method 1 – RRVs: One in the dig one on track

|   |   | Achievable radius at 45° |      |      |
|---|---|--------------------------|------|------|
|   |   | 6.0m                     | 6.5m | 7.0m |
| Number of machines available for compliant lifting in road mode     | = | 74                       | 20   | 4    |
| Number of machines available for compliant lifting on 0 – 50mm cant | = | 20                       | 2    | 2    |
| Number of machines available for compliant lifting > 50mm cant      | = | 6                        | 0    | 0    |

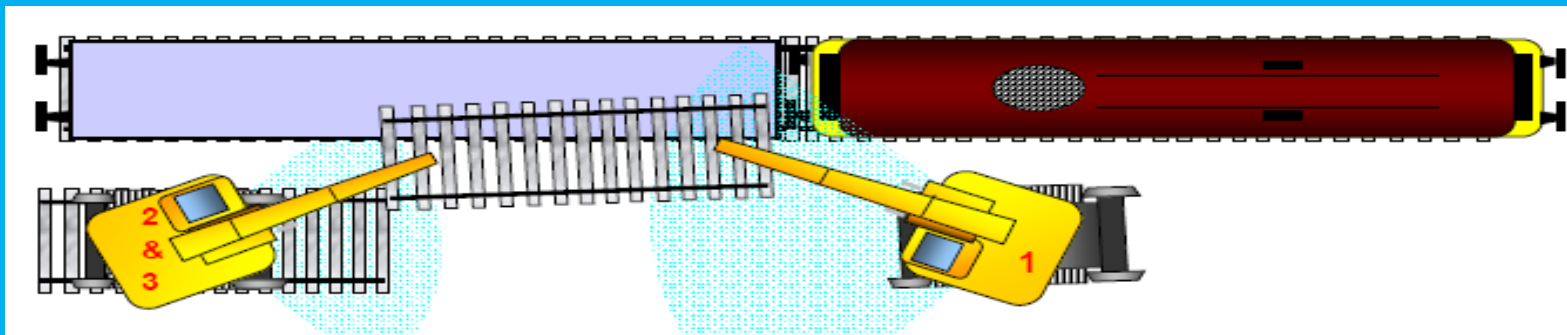
## Potential Developments

1. Develop a crawler equivalent machine for working in similar pairs of machines TL

1a. Road Rail Crawler

1b. Road Crawler – need transportation method (currently no suitable rail vehicles/trailers are available) – reduced cost than 1a.

2. 'Motion cut' and TL mode on RCI on both machines through wireless link is likely to remove the need for similar machines (M&EE COP 008 – NR/L2/RMVP/0203. Note: would require deviation)



# Method 2 – RRVs: Both Machines on Track

|   |   | Achievable radius at 45° |      |      |
|---|---|--------------------------|------|------|
|   |   | 6.0m                     | 6.5m | 7.0m |
| Number of machines available for compliant lifting on 0 – 50mm cant | = | 20                       | 2    | 2    |
| Number of machines available for compliant lifting > 50mm cant      | = | 6                        | 0    | 0    |

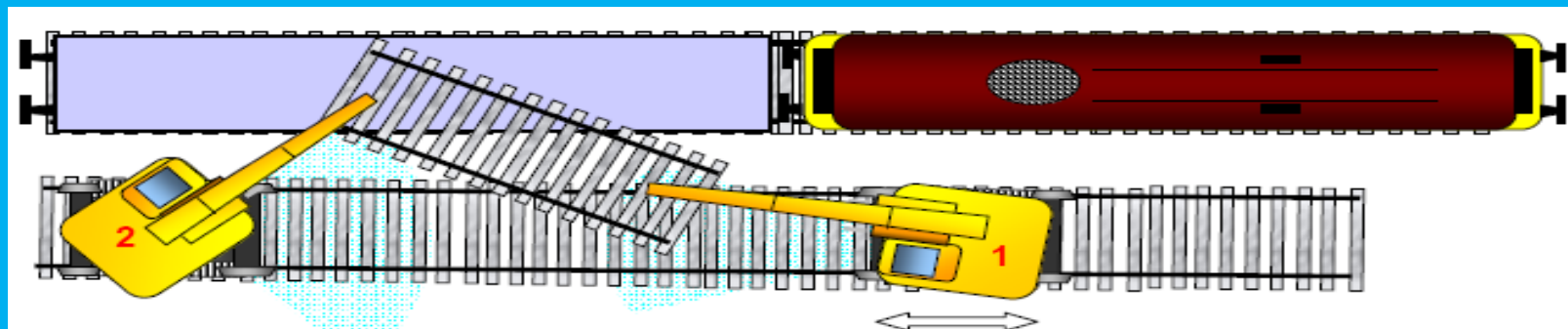
## Potential Developments

1. Develop a crawler equivalent machine for working in similar pairs of machines TL

1a. Road Rail Crawler

1b. Road Crawler – need transportation method (currently no suitable rail vehicles/trailers are available) – reduced cost than 1a.

2. 'Motion cut' and TL mode on RCI on both machines through wireless link is likely to remove the need for similar machines (M&EE COP 008 – NR/L2/RMVP/0203. Note: would require deviation)



# Method 3 – RRVs: one in the dig & one straddling

|   |   | Achievable radius at 45° |      |      |
|---|---|--------------------------|------|------|
|   |   | 6.0m                     | 6.5m | 7.0m |
| <i>Number of machines available for compliant lifting on level ground</i> | = | 74                       | 20   | 4    |
| <i>Number of machines available for compliant lifting on slope</i>        | = | ?                        | ?    | ?    |

## Potential Developments

1. Develop a crawler equivalent machine for working in similar pairs of machines TL

1a. Road Rail Crawler

1b. Road Crawler – need transportation method (currently no suitable rail vehicles/trailers are available) – reduced cost than 1a.

2. 'Motion cut' and TL mode on RCI on both machines through wireless link is likely to remove the need for similar machines (M&EE COP 008 – NR/L2/RMVP/0203. Note: would require deviation)

3. Explore the easement of sleeper point loading restriction



# Method 4 – RRVs: Both straddling

|   |   | Achievable radius at 45° |      |      |
|---|---|--------------------------|------|------|
|   |   | 6.0m                     | 6.5m | 7.0m |
| <i>Number of machines available for compliant lifting on level ground</i> | = | 74                       | 20   | 4    |
| <i>Number of machines available for compliant lifting on slope</i>        | = | ?                        | ?    | ?    |

## Potential Developments

1. *Develop a crawler equivalent machine for working in similar pairs of machines TL*

1a. *Road Rail Crawler*

1b. *Road Crawler – need transportation method (currently no suitable rail vehicles/trailers are available) – reduced cost than 1a.*

2. *'Motion cut' and TL mode on RCI on both machines through wireless link is likely to remove the need for similar machines (M&EE COP 008 – NR/L2/RMVP/0203. Note: would require deviation)*

3. *Explore the easement of sleeper point loading restriction*

## ***Method 5 – Breakdown of Components***

**Advantages:** Does not require Lifting Equipment with large capacity, speed, long length of rails can be recovered.

**Disadvantages:** Rail to be disposed of later, damage to sleepers and unlikely to be reused,

Note: requires different type of wagons

# Lifting Method - TRMs

## *Method 1 – Lifting Panels*

**Advantages:** Designed for the operation under OLE and adjacent live line and able to load Ospreys.

**Disadvantages:** Requires to use adjacent line to the line being relayed, requires separate haulage in areas of long length of line without crossovers, lifting bales require manual release therefore require modification for WAH and limited availability (24 in UK). Current reliability issues.

**Note:** there may be a need to introduce or provide a slew/boom extension limiter to prevent fouling the third line.

# Lifting Method - Gantries

## *Method 1 – Lifting Panels*

**Advantages:** Can relay on single lines.

**Disadvantages:** Require 10 foot rails to be in place and lack of availability

# Lifting Method - Kirow

## *Method 1 – Lifting Panels*

**Advantages:** Can lift 60 foot panel and load onto Osprey and relay/load over-end, can work in the centre and load/unload two other lines..

**Disadvantages:** Lack of availability, criticality of operation do to only one machine/contingency

## **Loading onto Wagons - Ospreys**

**Advantages:** Designed to load 30 and 60 foot panels preventing WAH

**Disadvantages:** Height load has to be lifted to get over the stanchions, sleeper spacing is critical when loading to meet the loading standard,

## **Salmons**

**Advantages:** Designed to load 60 foot panels irrespective of sleeper spacing

**Disadvantages:** Requires WAH and none available.

## **Trailers**

**Advantages:** Low load height, does not require a train to haul

**Disadvantages:** Can only be moved on site and has to be left in a location for disposal later.